WARNING! AVOID INJURY OR DEATH.
READ AND UNDERSTAND THIS ENTIRE MANUAL BEFORE INSTALLING,
OPERATING OR SERVICING THIS EQUIPMENT
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Congratulations on the purchase of your
PREMIER Ammbusher Brush Cutter

You have invested in a quality piece of equipment backed by people with years of experience. But only by proper installation, operation, and maintenance can you expect to receive the dependable performance and long life for which the attachment was designed.

This manual contains important information regarding the installation, operation, safe use, care and maintenance of your PREMIER Ammbusher Brush Cutter. Please be sure that all operator’s study this manual carefully and keep it on file for future reference. Don’t forget to send in your owners registration form.

After reading this manual, if you have any questions about your PREMIER Brush Cutter Attachment please contact us immediately as follows:

Toll Free: (866) 458-0008
Local: (260) 456-8518
Fax: (260) 456-6868
Web: www.premierattach.com
E-Mail: contact@premierattach.com

Premier strives to provide superior products and the highest level of customer service. If you have any suggestions on how we can improve for the future, we would appreciate hearing from you.

Thank you for putting your trust in PREMIER.

Premier Attachments, Inc.
2707 Lofty Drive
Fort Wayne, IN 46808
DATE PURCHASED ______________________________
MODEL NO. ____________________________ SERIAL# ________________________________

OWNER INFORMATION

OWNER’S NAME __________________________ PHONE ____________________________
COMPANY NAME ________________________________________________________________
ADDRESS _______________________________________________________________________
CITY ____________________________ STATE/PROVIDENCE ____________________________
ZIP CODE ____________________________ COUNTRY ________________________________

DEALER INFORMATION

DEALER SALESMAN __________________________ PHONE ____________________________
DEALER NAME ______________________________________________________________________
ADDRESS _______________________________________________________________________
CITY ____________________________ STATE/PROVIDENCE ____________________________
ZIP CODE ____________________________ COUNTRY ________________________________

INSTALLATION & APPLICATION INFORMATION

This PREMIER Brush Cutter Attachment will be mounted on:

SKID STEER MAKE (Brand) __________________________ MODEL __________________________
APPLICATION ____________________________________________

This PREMIER Brush Cutter has been accepted in good condition and I have been instructed by the dealer to read and understand the entire Operator’s Manual for proper installation, proper and safe operation, preventative maintenance, service, warranty, and all other information covered in the Operator’s Manual. I also understand that all operators must read and understand the entire Operator’s Manual.

OWNER’S SIGNATURE __________________________ DATE __________________________
DEALER’S SIGNATURE __________________________ DATE __________________________

THIS PAGE MUST BE RETURNED WITHIN 10 DAYS OF PURCHASE TO VALIDATE WARRANTY

MAIL TO: PREMIER
2707 Lofty Drive
Ft. Wayne, IN 46803
PREMIER AMMBUSHER BRUSH CUTTER
WARRANTY POLICY

Model # ____________________________  Serial # ____________________________

PREMIER warrants its products to be free from defects in material or workmanship for a warranty period as stated below.

AM601 BRUSH CUTTER:  12 Months
AM720 BRUSH CUTTER:  12 Months

The warranty period begins on the date of purchase by the original purchaser.

Warranty Performance
To make a claim under this warranty, contact the dealer purchased from, who will then obtain written return authorization from PREMIER. All warranty returns must be accompanied by a PREMIER Return Authorization.

Remedy
During the applicable warranty period PREMIER at its option will repair or replace, free of charge, any product determined by it to be defective. Such repair or replacement shall take place at a location designated by PREMIER.

Exclusions From Warranty Coverage
1. To qualify for warranty performance the complete unit must be available for PREMIER’s inspection in its original “failed” condition.
2. There is no warranty against failures caused by or related to alterations or modifications made without the express written consent of PREMIER.
3. This warranty does not cover damage to the motor and/or gearbox from pressure spikes due to improper hydraulic system application.
4. This warranty does not cover disassembly of components, i.e., spindles, gearboxes, motors which voids component warranty.
5. Under no circumstances shall PREMIER be responsible for the cost of labor for field replacement or repair, nor for damage caused by accident, misapplication, abuse, misuse, operator error, or environmental elements.
6. This warranty does not apply to parts subject to normal wear, such as Blades nor to damage caused by the failure to perform recommended maintenance or to replace worn parts.
7. Under no circumstances shall PREMIER be obligated for the cost of any repair or replacement by anyone other than Premier Auger, without its express written consent.

Limitations And Exclusions
This warranty is in lieu of all other warranties written or oral, express or implied, statutory or otherwise arising by operation of law, including any warranty of merchantability or fitness for purpose.

The liability of PREMIER arising out of the supplying of any product covered by this warranty contract, negligence or otherwise shall not in any case exceed the cost of parts or labor required to rebuild or replace such defective product, together with the transportation costs attributable thereto. Upon the expiration of the applicable warranty period herein specified, all such liability shall terminate.

This warranty constitutes the entire warranty of PREMIER, and no oral representations, warranties or guarantees by any agent of PREMIER, or the seller shall be binding on PREMIER, and no part of this warranty may be modified or extended except upon the express written consent of PREMIER.

Improvements
PREMIER continually strives to improve our products. PREMIER reserves the right to make changes or additions to any product without incurring any obligation whatsoever to make such changes or additions to products previously sold.
SAFETY INFORMATION

TO THE OPERATOR
It is the responsibility of all operators to read and understand this entire manual before installing, operating or servicing the PREMIER Ammbusher Brush Cutter. Pay particular attention to cautions, warnings and safe operating procedures. Be a safe and qualified operator. Operate your equipment with care and good judgment and see to it that it is properly maintained.

SAFETY DECALS
WORN, DAMAGED OR ILLEGIBLE SAFETY DECALS MUST BE REPLACED. New safety decals can be ordered from Premier. Safety decals for Premier Ammbusher Brush Cutters are ordered and packaged in sets only.

SAFETY INSTRUCTIONS

DISCHARGE DANGER LABEL

The PREMIER Ammbusher Brush Cutter discharges materials out the front.
When cutting with the PREMIER Brush Cutter, never discharge material toward bystanders nor allow anyone near the machine while in operation.
When cutting near bystanders is unavoidable, do not operate the cutter without Front Deflector Chains in place, and do not cut in the direction of bystanders. Bystanders must be at least 75 ft (23M) away when operating.
Clear the work area of objects (fencing, rocks, bottles, wire, etc.) which might be picked up and thrown.
Always use a shatterproof cab door for your loader or the 3/8” thick safety door when brush cutting. This is not only to protect you from thrown objects, but primarily to prevent overhanging or protruding objects such as rebar, tree limbs, or other objects from entering the cab and causing operator injury.
Disengage power to the Brush Cutter and shut the loader engine OFF before leaving the operators cab.
Shut the Brush Cutter down and the loader engine OFF before performing any inspection or maintenance to the cutter.
NEVER place hands or feet under the Brush Cutter deck or near any moving parts when unit is running. Always keep clear of front discharge area when operating Brush Cutter.

ROTATING PARTS WARNING LABEL

There are rotating parts under the cover. NEVER operate the Brush Cutter with the cover removed.
Disengage power to the Brush Cutter and stop the loader engine before removing the cover to perform maintenance or inspection.
Do not stick hands or foreign objects under the cover when the unit is running.

CAUTION LABEL

If this label is on your machine, it means your machine was not equipped to operate with high-flow loaders. Use on high flow loaders will cause motor failure. PREMIER is not responsible for damage incurred to the hydraulic motor due to hi-flow usage.
SAFETY INFORMATION

(continued)

HYDRAULIC LEAK WARNING LABEL

The PREMIER Ammbusher Brush Cutter has been designed to reduce the likelihood of hydraulic system leakage. Each Brush Cutter’s hydraulic system is tested and inspected prior to shipping. However, over time any hydraulic system may develop fluid leaks and very small leaks may produce high-pressure discharge flows capable of causing injury should skin come in contact with such discharge.

⚠️ Do not carry passengers on the Brush Cutter.
⚠️ Never leave the Brush Cutter unattended in a raised position.
⚠️ The loader and Brush Cutter should be stopped and inspected for damage after striking a foreign object and the damage should be repaired before restarting and continuing cutting.
⚠️ Cut only in daylight or good artificial light.
⚠️ Keep all nuts, bolts and screws tight and be sure the equipment is in safe working condition.
⚠️ Check the blade mounting bolts for proper tightness at frequent intervals.

When working under the Brush Cutter, always securely block it up. If attached to your loader, visually inspect your lock-on pins to make sure the Brush Cutter is locked onto your loader. Remember, the PREMIER Brush Cutter weighs more than 1200 lbs.

⚠️ Reduce speed on slopes and make turns gradually to prevent tipping or loss of control. Exercise caution when changing direction on slopes.
⚠️ Stay alert for drop-offs or holes in the terrain.
⚠️ Use caution when walking on Brush Cutter deck. The deck can be slick when wet.
⚠️ Never drive your skid loader with your PREMIER Brush Cutter raised more than 2 feet. Children are small, be aware of their presence and ALWAYS make sure you can see what you are cutting.
HOOK-UP PROCEDURES

NOTE: BECAUSE OF THE DIFFERENCES IN ATTACHMENT MOUNTING METHODS AMONG THE VARIOUS BRANDS OF SKID STEER LOADERS, IT IS IMPORTANT TO CONSULT YOUR SKID STEER OWNERS MANUAL FOR THE PROPER ATTACHMENT MOUNTING METHOD.

1. Install Safety Door on hinge pins.
2. Pull up and connect Brush Cutter to your loader.
3. Secure lock down levers.
4. Connect (2) hydraulic hoses.
5. The back of the PREMIER Ammbusher Brush Cutter (nearest the operator) should never be raised more than 24 inches off the ground for proper and safe cutting operation.

TO REMOVE BRUSH CUTTER ATTACHMENT

NOTE: BECAUSE OF THE DIFFERENCES IN ATTACHMENT MOUNTING AND REMOVAL METHODS AMONG THE VARIOUS BRANDS OF SKID STEERS, IT IS IMPORTANT TO CONSULT YOUR SKID STEER OWNERS MANUAL FOR THE PROPER ATTACHMENT REMOVAL METHOD.

1. Lower PREMIER Brush Cutter Brush Cutter to ground level.
2. Stop the engine, release hydraulic pressure in hoses and disconnect auxiliary hoses.
3. Release locking levers.
4. Start the engine and disengage loader mounting plate

OPERATING INSTRUCTIONS

The PREMIER Ammbusher Brush Cutter is capable of, and in fact intended to be utilized for, mulching trees and vegetation of varying height up to 3-4" in diameter. Designed to make your loader more versatile the PREMIER Ammbusher Brush Cutter is intended to perform these functions without the housing being raised to a vertical height greater than 3 feet.

The motor on your Brush Cutter is built with Bi-Directional motor capabilities. As an additional safety feature, it was also designed with a hydraulic system that has a built in cushion valve for fast blade rotation shut down.

IMPORTANT: NEVER reverse direction of the cutter (motor) until the unit has idled down and come to a complete stop.

A front-edge chain curtain is provided reducing the likelihood of harm to bystanders from the discharge of materials.

Always use a safety door on the front of your loader to provide the operator of the equipment an additional level of protection from both moving brush and the potential of discharged materials.

1. Raise the back of the Brush Cutter (nearest the operator) 4 or 5 inches off the ground. This is necessary for material to clear from under the cutting deck. Rotate the Brush Cutter front up or down so that the skid rails are 1 - 2 inches off the ground. If unit is equipped with a front wheel, place wheel on the ground. The Brush Cutter deck will be sloping front down (away) from the operator. This is the optimum method for cutting close to the ground.
2. Never drive your loader with the Brush Cutter raised more than 2 feet or tilted to the point your view is obstructed. Always make sure you can see what you are cutting.
3. Never operate the Brush Cutter in populated areas, or where thrown objects could injure persons or damage property. Safety chains MUST be installed.
4. Never raise the back of the Brush Cutter more than 2 feet off the ground. Never expose yourself or anyone else to the rotating blades. If you can see the rotating blades when operating the unit, the back of the Brush Cutter is raised too high.
5. When cutting large brush, operate the Brush Cutter in the following manner: Roll the front of the Brush Cutter up 1 or 2 feet. Do not lift the back of the unit, just use the roll function to rotate the front up. Slowly drive into the tree, and use the hydraulic tilt (roll) hydraulics to bend or push the tree over. As you bend the tree, the blades will cut the tree off. The tree can now be mulched by rotating the front up, driving forward several feet, roll the front down onto the tree and backdrag
REPAIR AND MAINTENANCE

BLADE CARRIER REMOVAL

1. Visually verify that the loader lock down pins are engaged through the Brush Cutter Quick Tach. Tilt the front of the Brush Cutter up and securely position a 4” x 4” post or equivalent strength strut under the front of the Brush Cutter. The Brush Cutter must be blocked up to avoid injury should a hydraulic failure occur or should the tilt or lift pedal/lever be accidentally activated by someone in the operator cab.

2. Turn off skid loader engine. From beneath the cutter deck, drive the pin thru the gearbox shaft and castle nut. Loosen the castle nut on the gearbox shaft but do not remove the nut at this time. If the blade carrier does not easily slide down when loosening the castle nut, a wedge bar may be placed between the bottom of the gearbox and the top surface of the hub on the blade carrier. Strike the wedge to break the blade carrier free of the gearbox shaft. The castle nut will keep the blade carrier from falling off.

3. Hold the blade carrier onto the gearbox shaft while removing the castle nut. The blade carrier can now be slid off the shaft. Use 2 people if necessary.

SAFETY NOTE: If you are not immediately replacing the blade carrier, remove the strut and lower the unit to the ground. Do not leave the Brush Cutter unattended in a raised position.

BLADE CARRIER INSTALLATION

1. Visually verify that the loader lock down pins are engaged through the Brush Cutter Quick Tach. Tilt the front of the Brush Cutter up and securely position a 4” x 4” post or equivalent strength strut under the front of the Brush Cutter. The Brush Cutter must be blocked up to avoid injury should a hydraulic failure occur or should the tilt or lift pedal/lever be accidentally activated by someone in the operator cab.

2. Slide blade barrier hub onto gearbox shaft. Hold blade carrier in position while installing castle nut. Torque to a minimum of 600 ft - lbs., then tighten further until the slots in the castle nut align with the hole in the gearbox shaft. Hammer the pin through until it is even with the sides of the castle nut.

3. Remove the Brush Cutter support struts and lower unit to the ground.

BLADE REMOVAL PROCEDURE

1. Set the Brush Cutter flat on the ground. Turn the loader engine off. Loosen the nut on the slot on the access cover plate on the top of deck. Rotate the access cover plate to expose the access hole in the deck. SLOWLY rotate the blade carrier until blade attaching nut is aligned in the access hole. From the top of the deck, insert a socket thru the access hole onto the blade nut. Remove the nut and insure that the blade drops to the ground.

SAFETY NOTE: If you must work under the deck to remove a blade from the blade carrier visually verify that the loader lock down pins are engaged thru the Brush Cutter Quick Tach.

2. After the blade nuts have been removed and the blades have dropped down, backup the skid loader and Brush Cutter to retrieve the blades.

3. Lower Brush Cutter to the ground. DO NOT leave Brush Cutter in the raised position unattended.

NOTE: When sharpening or replacing the cutting blades, both blades must be sharpened or replaced at the same time to maintain proper balance.

Your Brush Cutter is equipped with forged steel blades to produce the most satisfactory results. The free swinging blades and blade carrier permits the Brush Cutter to take a great deal of punishment without damage.

IMPORTANT: Use only genuine PREMIER Brush Cutter Blades and attaching hardware. New lock nuts must replace used lock nuts each time the blades are removed. Substitute or inferior blades, bolts, nuts, and blade carrier may be dangerous.
REPAIR AND MAINTENANCE

BLADE INSTALLATION PROCEDURE

⚠️ Visually verify that the loader lock down pins are engaged through the Brush Cutter Quick Tach. Tilt the front of the Brush Cutter up and securely position a 4" x 4" post or equivalent strength strut under the front of the Brush Cutter. The Brush Cutter must be blocked up to avoid injury should a hydraulic failure occur or should the tilt or lift pedal/lever be accidentally activated by someone in the operator cab.

**IMPORTANT:** Use only genuine PREMIER Brush Cutter blades and attaching hardware. New lock nuts must replace used lock nuts each time the blades are removed. Substitute or inferior blades, bolts, nuts, and blade carrier may be dangerous.

1. Turn your loader engine off. Install keyed bolt through blade and through hole in blade carrier. Nut may be tightened at this point, but it is easier to perform final torquing through the access hole in the deck. Insure proper blade orientation. The sharpened edge of the blade should be lower than bolted end when the Brush Cutter is in a level position (due to the offset bend in the blade). Repeat this step for remaining blades.

2. Remove supporting strut and lower Brush Cutter to the ground and turn the loader engine off. Turn your loader engine off while tightening nut. Final torque the blade nuts to 450 ft.-lbs. through the access hole in the deck. Slowly rotate blades to align blade nut with deck access hole to tighten remaining nuts. Visually verify that the blade bolt is threaded completely through the nut. This is necessary for proper seating of the bolt and proper locking of the locknut.

GEARBOX REMOVAL

1. To remove and replace the gearbox, first remove the red E-20 or E-30 coupling.
   Coupling removal instructions: Set Brush Cutter flat on the ground and turn your skid loader engine off. Remove motor cover. Remove 12 screws from coupling. The coupling can be removed in two halves.

2. Next knock out the 4" roll pin from the steel hub on the gearbox.

3. Next remove the blade/blade carrier using the following instructions:

   **SAFETY NOTE:** Visually verify that the loader lock down pins are engaged through the Brush Cutter Quick Tach. Tilt the front of the Brush Cutter up and securely position a 4"x 4" post or equivalent strength strut under the front of the Brush Cutter. The Brush Cutter must be blocked up to avoid injury should a hydraulic failure occur or should the tilt or lift pedal/lever be accidentally activated by someone in the operator cab.

   Turn off skid loader engine. From beneath the cutter deck, drive the pin thru the gearbox shaft and castle nut. Loosen the castle nut on the gearbox shaft but do not remove the nut at this time. If the blade carrier does not easily slide down when loosening the castle nut, a wedge bar may be placed between the bottom of the gearbox and the top surface of the hub on the blade carrier. Strike the wedge to break the blade carrier free of the gearbox shaft, the castle nut will keep the blade carrier from falling off.

   Hold the blade carrier onto the gearbox shaft while removing the castle nut. The blade carrier can now be slid off the shaft.

4. While the Brush Cutter is still in a raised position and supported, remove the 4 nuts and bolts attaching the gearbox to the deck. This is most easily performed with two persons. Remove the gearbox and slide machine hub off the gearbox input shaft.

   **SAFETY NOTE:** If you are not immediately replacing the gearbox, remove the strut and lower the unit to the ground. Do not leave the Brush Cutter unattended in a raised position.

GEARBOX INSTALLATION

**SAFETY NOTE:** Visually verify that the loader lock down pins are engaged through the Brush Cutter Quick Tach. Tilt the front of the Brush Cutter up and securely position a 4"x 4" post or equivalent strength strut under the front of the Brush Cutter. The Brush Cutter must be blocked up to avoid injury should a hydraulic failure occur or should the tilt or lift pedal/lever be accidentally activated by someone in the operator cab.

(continued on page 11)
REPAIR AND MAINTENANCE

GEARBOX INSTALLATION (continued)

1. Replace the gearbox hub and connect with a new 4” roll pin.

2. Reinstall the gearbox in the reverse order of the removal and tighten 4 gearbox nuts/bolts. Torque to 220 ft lbs. This is most easily accomplished with two persons.

3. Reinstall blade carrier: Slide blade barrier hub onto gearbox shaft. Hold blade carrier in position while installing castle nut. Torque to 600 ft - lbs., then tighten further until the slots in the castle nut align with the hole in the gearbox shaft. Hammer the pin through until it is even with the sides of the castle nut. Remove the Brush Cutter support struts and lower unit to the ground.

4. Reinstall E-20 or E-30 coupler: align coupling holes and reinstall 12 screws. Torque to 30 ft.-lbs.

5. Reinstall motor cover.

NOTE: New replacement gearboxes are shipped without gear lube. Fill gearbox with 85-90 GL-5 gear lube to level of the small 1/4” plug in side of gearbox. Do not fill all the way to the top of the gearbox.

E-20 or E-30 COUPLING REMOVAL AND INSTALLATION

1. Set the Brush Cutter flat on the ground. Turn your skid loader engine off before attempting to perform service or remove the drive components cover.

2. Remove the motor cover.

3. Remove 12 screws from coupling turning coupler as necessary to access the screws. The coupling can be removed in two halves.

4. To reinstall new coupling, align coupling holes and reinstall 12 screws. Torque to 30 ft.-lbs.

NOTE: These screws have a preapplied lock patch, and should not be used more than twice. However they may be further used with the application of a thread locking adhesive (such as Locktite).

DO NOT lubricate screw threads. Replacement screws may be reordered from PREMIER.

SAFETY NOTE: The rotating coupling, motor, and gearbox are potentially dangerous. Never operate unit with the cover removed. Failure to secure coupling screws properly could cause coupling components to dislodge during operation, possibly resulting in personal injury.

MOTOR REMOVAL AND INSTALLATION

NOTE: Disassembly of motor will void warranty.

1. Set the Brush Cutter flat on the ground. Turn your skid loader engine off before attempting to perform service or remove the motor cover.

2. Remove the motor cover.

3. Remove 12 screws from E-20 or E-30 coupling turning coupler as necessary to access screws. The coupling can be removed in two halves.

4. By hand, spin motor hub to get motor shaft/hub key on top.

5. Loosen the set screw on the motor hub with an Allen wrench. One Allen screw holds the key and hub on the motor shaft. Slide the motor hub off the motor shaft as far as possible.

6. Remove the two 1/2” bolts attaching the motor to the motor mounting plate.

7. Remove the two hydraulic hoses from the motor.

8. Pull motor out of mounting plate. Hub will slide off the motor shaft.

9. To reinstall new motor, perform the above steps in reverse order.

SAFETY SHIELDING

Always keep the motor cover and front chain curtain in place and in a good state of repair.

CUSHION VALVE

The cushion valve is preset at the factory for smooth shutdown of the Brush Cutter. Changing the pressure settings on the cushion valve can cause premature motor failure or reduced torque output of your cutter and will void the warranty.
## PARTS LIST

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<td>Non-Skid Tape Kit</td>
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<td>Larger Shaft Gearbox (Machine Mfg. after 2/15/98)</td>
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<td>Red E-30 High Flow Coupling with 12 bolts</td>
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<tr>
<td>27</td>
<td>84339</td>
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<td>Chain guard, 4-link chain (Specify mower size)</td>
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<tr>
<td>28</td>
<td>84337</td>
<td>1</td>
<td>5' unit Chain Bar</td>
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<tr>
<td>29</td>
<td>84355</td>
<td>1</td>
<td>6' unit Chain Bar</td>
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<tr>
<td>30</td>
<td>84905</td>
<td>1</td>
<td>Stump Jumper</td>
</tr>
<tr>
<td>32</td>
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<td>Owner's Manual Tube</td>
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<tr>
<td>33</td>
<td>84627</td>
<td>1</td>
<td>Wheel Kit - Option</td>
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PARTS LIST DIAGRAM

Skid Steer Brush Cutter Attachment Shown with Front Wheel Option

BLADE COMPONENTS
WHEEL INSTALLATION

WHEEL PARTS

<table>
<thead>
<tr>
<th>P/N</th>
<th>QTY</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>84618</td>
<td>1</td>
<td>Fork Weldment</td>
</tr>
<tr>
<td>84606</td>
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<td>Arm Weldment</td>
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<tr>
<td>84605</td>
<td>1</td>
<td>Base Weldment</td>
</tr>
<tr>
<td>84619</td>
<td>1</td>
<td>Axle</td>
</tr>
<tr>
<td>84759</td>
<td>1</td>
<td>Washer</td>
</tr>
<tr>
<td>84621</td>
<td>1</td>
<td>Nylock Nut</td>
</tr>
<tr>
<td>84608</td>
<td>1</td>
<td>Collar</td>
</tr>
<tr>
<td>84613</td>
<td>1</td>
<td>Washer</td>
</tr>
<tr>
<td>84614</td>
<td>2</td>
<td>Bushing</td>
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<tr>
<td>84603</td>
<td>1</td>
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<tr>
<td>84623</td>
<td>1</td>
<td>3/8” nylock nut</td>
</tr>
<tr>
<td>84340</td>
<td>2</td>
<td>3/8” Flat Washer</td>
</tr>
<tr>
<td>84626</td>
<td>1</td>
<td>Cap</td>
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<tr>
<td>84895</td>
<td>1</td>
<td>Grease Zirk</td>
</tr>
<tr>
<td>84335</td>
<td>2</td>
<td>5/8” Nylock Nut</td>
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<tr>
<td>84549</td>
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<td>5/8” bolt</td>
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<tr>
<td>84551</td>
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<td>5/8” flat washer</td>
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TIRE W/RIM & CENTER HUB PARTS

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<td>84997</td>
<td>1</td>
<td>Hub</td>
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<tr>
<td>84994</td>
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<td>1/2” Bolt</td>
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<tr>
<td>84996</td>
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<td>1/2” nut</td>
</tr>
<tr>
<td>84333</td>
<td>4</td>
<td>1/2” Lockwasher</td>
</tr>
</tbody>
</table>

*Does not include (2) bushings.

WHEEL INSTALLATION INSTRUCTIONS (WELDING ON)

1. Center and weld wheel bracket on front of machine as shown, 1/4” back from front edge and centered between the channels.

   NOTE: See illustration for proper orientation of wheel bracket.

2. Install wheel assembly into wheel bracket with two 5/8” diameter pins.